

Date: Wednesday, 10/09/2008 1:52:39 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACERS (1/4 THICK)
Job Number : 41928	
Estimate Number : 10247	
P.O. Number :	Part Number : D2022101
This Issue : 10/09/2008 S.O. No. :	Drawing Number : D2022 REV. --
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : --
Previous Run : 39880	Material :
Written By :	Due Date : 17/09/2008 Qty: 100 Um: Each
Checked & Approved By : <u>JD 08.9.10</u>	
Comment : Est D 02.03.07 Now made in house NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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**Comment:** Qty.: 0.0329 f(s)/Unit Total : 3.2865 f(s)

6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.7500 bar

(M6061T6R0.750

Batch: M103887SD 08/09/20

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL

1- Note: .257(F) Dia drill

2-Turn Blank as per FolioFA206

3-Tumble & deburr any sharp edges as per dwg

SD 08/09/20(126)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINESD 08/09/20(126)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECKSD 08/09/21 (126)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST9SD 08/09/22 (126)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 10/09/2008 1:52:40 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 41928

Part Number: D2022101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/23 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4112

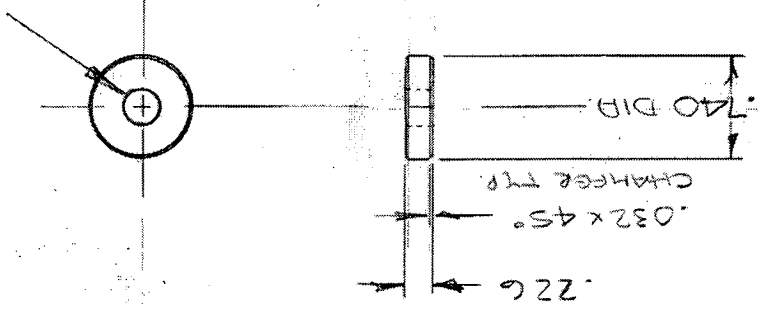
REVISION		DRAWING		APPROVED		DESCRIPTION		CHANGE	
<p>1. DIMENSIONS ARE IN INCHES 2. UNLESS OTHERWISE SPECIFIED 3. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 4. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 5. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 6. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 7. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 8. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 9. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 10. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED</p>									
<p>REPORT ALL DISCREPANCIES - DO NOT SCALE</p>									

REV	DATE	DESCRIPTION	BY	CHECKED	DATE	SCALE	SHEET 1 OF 1
1	02-10-83	SPACERS					

MAT'L: ALUMINUM 6061-T6 (02-P-225/8)

D2022-101
D2022-103

DRILL F (.257) DIA IN -101
DRILL P (.323) DIA IN -103



RELEASED
170119 601

22022

